

ABSTRACT OF THE DISCLOSURE

A window sash frame is provided with a glazing
pane installation opening accessible from a first side
thereof and a glazing pane support surface on a second
5 side thereof. A first glazing pane is inserted into
the installation opening and an outside surface
perimeter of the pane is placed adjacent to the
support surface. A second glazing pane is then
inserted into the opening. An inside surface
10 perimeter of the second pane is mounted (e.g., via an
adhesive bead, strip, tape or foam) to an inside
surface perimeter of the first glazing pane. The
adhesive thickness is such that the panes are
separated by a space, which can contain air or an
15 inert insulating gas. A glazing bead is installed
along at least a portion of the glazing pane
installation opening after the glazing panes have been
inserted. A spacer can alternatively or additionally
be provided between the glazing panes.